

TEMPERATURE GUIDE

Forging and hardening colours

The STEEL should be viewed in a dark or faintly lighted room and must not be exposed to direct light. The CHART should be viewed in normal diffused daylight and not in sunlight or artificial light.

Tempering colours for unalloyed and low alloyed steels

This colour chart applies to a tempering time of about 30 minutes. The colours can best be observed on a polished steel surface.

